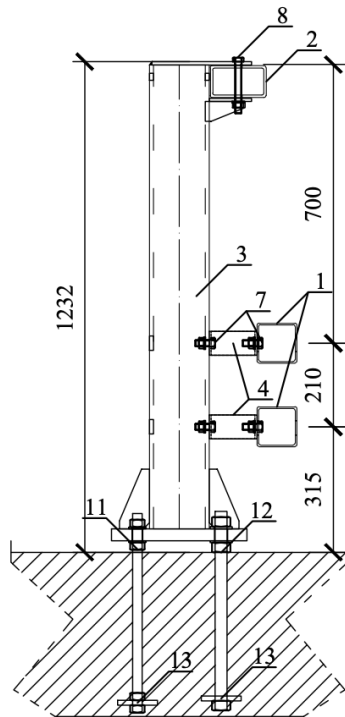


Scale  
1:50



Technical requirements:  
Coating - hot dip zinc galvanizing in accordance with EN 1461:2009

13	Fishplate 100x100x12	S235JR-EN 10025-2	
12	Stud Bolt M 30x500, grade 8.8, Nut M 30, Washer $\Phi$ 55x31, $\delta=5$ mm	ISO 4032; ISO 7089	
11	Stud Bolt M 24x500, grade 8.8, Nut M 24, Washer $\Phi$ 44x25, $\delta=4$ mm	ISO 4032; ISO 7089	
10	Bolt M 16x100, grade 8.8 - ISO 4017, Nut M 16, Washer $\Phi$ 18	ISO 4017; ISO 4032, ISO 7089	Drawing 6.1
9	Bolt M 16x120, grade 8.8 - ISO 4017, Nut M 16, Washer $\Phi$ 18	ISO 4017; ISO 4032, ISO 7089	Drawing 6.1
8	Bolt M 16x130, grade 8.8 - ISO 4017, Nut M 16, Washer $\Phi$ 18	ISO 4017; ISO 4032, ISO 7089	Drawing 6.1
7	Bolt M 16x40, grade 8.8 - ISO 4017, Nut M 16, Washer $\Phi$ 18	ISO 4017; ISO 4032; ISO 7089	Drawing 6.1
6	Tube joint 80x80x5, L=500 mm	S235JR-EN 10025-2	Drawing 5.2
5	Tube joint 120x60x5, L=500 mm	S355J2H-EN 10025-2	Drawing 5.1
4	Bracket, L=430 mm, $\delta=5$ mm	S235JR-EN 10025-2	Drawing 4.1
3	Post 150x100x10, L = 1 203 with plate 340x300x30 mm	S235JR/S235J2H-EN 10025-2	Drawing 3.1
2	Box 140x80x6, L = 5 980 mm	S355J2H-EN 10025-2	Drawing 2.2
1	Box 100x100x5, L = 5 980 mm	S235JR-EN 10025-2	Drawing 2.1

Designed:	Signature:	Approved:	Signature:	phase: WP
dipl. eng. Miroslava Surova				Date 2017 Scale 1:24

**PASS+CO**®

Installation plan for passco H4b-B-W1 (BW)	
steel: S235JR-EN 10025-2 S355J2H-EN 10025-2	Drawing № 1.2